

How to splice SOC-SC Connectors



The different parts that makes up the SOC connector.

SC-UPC



SC-APC



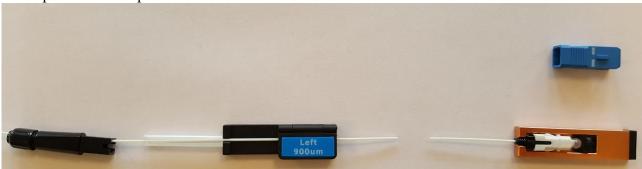
If the extension is present, please cut it off so that the connector fits into the holder.



Insert into the SOC-holder.



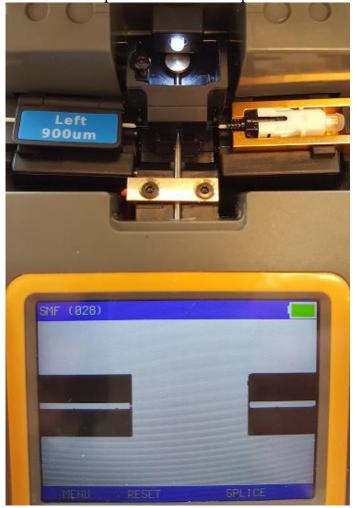
Line up the included parts like this:



After stripping, cleaning and cleaving of both sides.



Insert into the splicer like this. And splice.



After splicing, open the SOC holder and lift the connector out of the holder. Let the sleeve slide in place. Place in oven.



After oven has shrinked the sleeve.



Slide the housing in place.



Push together housing and connector until it clicks.



Push the outer housing in place and carefully tighten the relief to the left in picture.



Done.